



**GAI-TRONICS® CORPORATION**  
A HUBBELL COMPANY

# Single-Party and Multi-Party Trim Frame Replacement Kits

Models 12536-001 and 12536-002

## Confidentiality Notice

This manual is provided solely as an operational, installation, and maintenance guide and contains sensitive business and technical information that is confidential and proprietary to GAI-Tronics. GAI-Tronics retains all intellectual property and other rights in or to the information contained herein, and such information may only be used in connection with the operation of your GAI-Tronics product or system. This manual may not be disclosed in any form, in whole or in part, directly or indirectly, to any third party.

## General Information

The Model 12536-001 and 12536-002 Single-Party and Multi-Party Trim Frame Replacement Kits are used on any 600 or 700 Series single or multi-party indoor wall station to allow flush-mounting of the unit. When the units are flush-mounted, the cable should still be installed through conduit, because the Page/Party® cable outer layer is not rated to be installed without conduit protection. These kits include the following components:

Qty	Description
1	Frame
4	Washer
1	Party-line Label (Model 12536-002 only)

## Installation

### Single-Party Trim Frame Kit (Model 12536-001)

1. If the wall station is already installed: Loosen the four front panel screws, and remove the handset station from the amplifier. Remove the four screws securing the amplifier to the wall.
2. You will need to install the washers under the blue connector assembly. On the rear surface of the enclosure, locate the blue connector mounted on two standoffs.
3. Remove the two screws securing the connector to these standoffs.
4. Place the washers (two on each side) between the connector and the standoffs.
5. Reinstall the screws to secure the blue connector.

6. Cut a hole in the wall that measures approximately  $\frac{1}{8}$ -inch larger than the enclosure on all sides.
7. Mount the enclosure in the hole.
8. The trim frame is secured to the enclosure by the amplifier.
9. Place the handset amplifier through the trim frame and into the enclosure, making sure all the mounting holes are properly aligned.
10. Tighten the four corner screws to mount the unit.

### Multi-Party Trim Frame Kit (Model 12536-002)

1. If the wall station is already installed: Turn off the power to the station. Loosen the eight front panel screws, and remove the handset station and the top panel from the enclosure. Remove the four screws securing the amplifier to the wall.
2. You will need to install the washers under the blue connector assembly. On the rear surface of the enclosure, locate the blue connector mounted on four standoffs.
3. Remove the four screws securing the connector to the standoffs.
4. Place the washers between the connector and the standoffs.
5. Reinstall the screws to secure the blue connector to the mounting blocks.
6. Set the party-line selector switch to party line 1. Using a  $\frac{1}{16}$ -inch (#21) Allen wrench, loosen the two set screws in the selector knob. One screw is to the right of the party-line indicator; the other screw is in the end of the knob. After loosening the screws, lift the knob off, and set it and the screws aside.

Note the position of the flat on the switch with respect to the small hole in the panel where the anti-rotation tab fits and position 1 on the party-line label. The new party-line label must be installed on the trim frame in the same orientation.

7. Remove and retain the four screws that secure the  $4 \times 8$ -inch switch plate to the upper part of the enclosure.
8. Remove and retain the nut ( $\frac{7}{16}$ -inch) and lockwasher that hold the rotary switch to the switch plate. Note the position of any washers or switch lock tabs.
9. Remove and discard the  $4 \times 8$ -inch panel.
10. Remount the party-line switch on the trim frame using the  $\frac{7}{16}$ -inch nut and lock washer.
11. Orient the switch so that the locking tab inserts into the hole in the trim frame to prevent the switch from turning in its mounting hole.
12. Loosely mount the trim frame to the enclosure using the four screw holes at the top of the trim frame.

13. Plug in the amplifier. Align the holes in the trim frame. Tighten the amplifier screws. Tighten the four upper screws.
14. To install the new knob, place the knob on the switch shaft, and secure it using the Allen set screws. Tighten the screw at the tail end of the switch first. Note that the knob tail is aligned with the flat of the switch. See Figure 1.

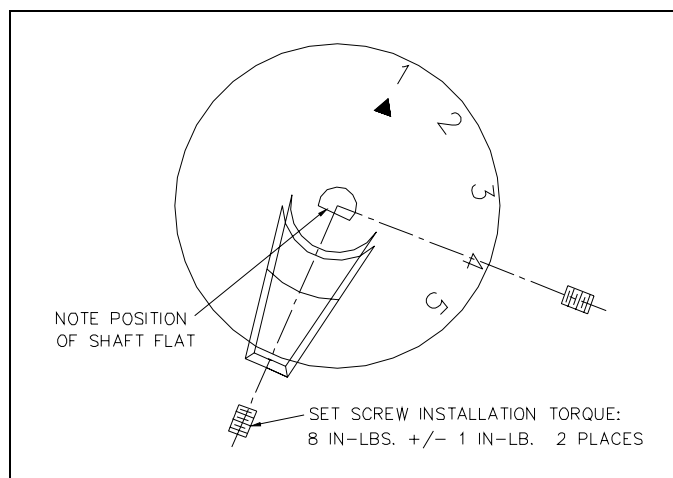


Figure 1. Knob Installation

# Warranty

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Equipment. GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed-upon quotation or proposal document. If (a) Seller's goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer's claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics' nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller's option, without charge to Buyer. Repair or replacement shall be Buyer's sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer's warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

Services. Any services GAI-Tronics provides hereunder, whether directly or through subcontractors, shall be performed in accordance with the standard of care with which such services are normally provided in the industry. If the services fail to meet the applicable industry standard, GAI-Tronics will re-perform such services at no cost to buyer to correct said deficiency to Company's satisfaction provided any and all issues are identified prior to the demobilization of the Contractor's personnel from the work site. Re-performance of services shall be Buyer's sole and exclusive remedy, and in no event shall GAI-Tronics warranty obligations with respect to services exceed 100% of the total cost of the services provided hereunder.

Warranty Periods. Every claim by Buyer alleging a defect in the goods and/or services provided hereunder shall be deemed waived unless such claim is made in writing within the applicable warranty periods as set forth above. Provided, however, that if the defect complained of is latent and not discoverable within the above warranty periods, every claim arising on account of such latent defect shall be deemed waived unless it is made in writing within a reasonable time after such latent defect is or should have been discovered by Buyer.

Limitations / Exclusions. The warranties herein shall not apply to, and GAI-Tronics shall not be responsible for, any damage to the goods or failure of the services supplied hereunder, to the extent caused by Buyer's neglect, failure to follow operational and maintenance procedures provided with the equipment, or the use of technicians not specifically authorized by GAI-Tronics to maintain or service the equipment. **THE WARRANTIES AND REMEDIES CONTAINED HEREIN ARE IN LIEU OF AND EXCLUDE ALL OTHER WARRANTIES AND REMEDIES, WHETHER EXPRESS OR IMPLIED BY OPERATION OF LAW OR OTHERWISE, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

## Return Policy

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If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.